



Valve Packing Replacement Procedure

1. Before dismantling the valve ensure that the valve stem is in the fully open position
2. Remove the packing gland lock plate (item 8) its screw and spacer (items 7 and 9)
3. Remove the packing gland lock plate (item 8) its screw and spacer (items 7 and 9)
4. Unscrew the packing gland nut approximately 2 2 turns.
5. Plug one of the valve ports
6. Apply gentle hydraulic pressure to the other port (0.5 to 1 bar) to lift the packing assembly out of the valve body. Remove the stem and packing as one assembly
7. Thoroughly clean and inspect all components. Reassemble in reverse order using a new packing ring (item3) ensuring that the valve stem is still in the fully open position

Tighten the packing gland nut to 7 to 8 Nm before refitting the locking plate device.

*Need more advice or help?
Then call 01296 431804*